



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

006939

D130-1046-115
Job Sheet 185569



Part No: D130-1046-115

Job Qty: 1 ea

Part Name: EC130B4 Cable Cutter Upper Fixed Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/30/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D130-1046-115 REV.B IPP REV:A 18.04.26 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.22 AS PER DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Stores/Pkg-2		DEC 10 2018
110	Packaging	1 pcs	11/16/18	11/16/18	0.00	0.00	Packaging1-5		DEC 17 2018
120	QC	1 pcs	11/16/18	11/16/18	0.00	0.00	QC4		DEC 18 2018
130	Packaging	1 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-2		DEC 18 2018
135	DC	1 pcs	11/16/18	11/16/18	0.00	0.00	DC		DEC 18 2018
140	QC21-FG	1 Ea	11/16/18	11/16/18	0.00	0.00	QC21		DEC 18 2018

Part Op 130 - Identify and pack for shipping as per PPP D130-1046-115 Location: _____
Descriptions: 135 - Photocopy bluefile & type labels per PPP D130-1046-115 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CCR264CS-3-03	Rivet, Countersunk	2 Ea (2 ea)	90-Start up Operation	3053659
CR7621S-04-02	Rivet, Blind	11 Ea (11 ea)	90-Start up Operation	5049248X5 5134075X6
CR7621S-04-04	Rivet, Blind	9 Ea (9 ea)	90-Start up Operation	5049256
D5563-1	Placard	1 Ea (1 ea)	90-Start up Operation	
D5599-1	Inlet Cap	1 Ea (1 ea)	90-Start up Operation	5133830
D5600-1	Doubler Angle	1 Ea (1 ea)	90-Start up Operation	5123852
D5603-M6-9.5	Insert	6 Ea (6 ea)	90-Start up Operation	5061959
D5604-1	Drill Bushing	1 Ea (1 ea)	90-Start up Operation	5135005
LN9025-0305K	Washer	10 pcs (10 ea)	90-Start up Operation	5053668
NAS1921C04S03U	Rivet, Blind, CSK	10 Ea (10 ea)	90-Start up Operation	5102702

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	CCR264CS-3-03	2	109	0
	CR7621S-04-02	11	5	0
	CR7621S-04-04	9	9	0
	D5563-1	1	100	0
	D5599-1	1	0	0
	D5600-1	1	0	0
	D5603-M6-9.5	6	34	0
	D5604-1	1	0	0
	LN9025-0305K	10	10	0

D5600-1 X1
D5563-1 X1
DEC 10 2018

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____ Step #: _____ QTY Effective : _____ MRB (QSI042) Approval _____

Description Work Order Deviation	Disposition

Container No: S137366
 Part: D130-1046-115
 Job No: 185569
 Serial No/Batch: S137366
 Revision: B
 Inspector:
 Exp Date:
 Instructions: FAA STC S102609SE 18/BA/02/TFA/LOA C-18



etted By

Supervisor
erification

ordinator
val

Root Cause		FAULT CATEGORY	
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐

OTHER :

Part Specifications

Specifications could not be found.

Plex 10/30/18 12:59 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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OTHER : _____																																																																				

RE: SACS boysen

Linda Lacelle

Mon 2018-12-17 12:34 PM

To: Sonia Quirion <squirion@dartaero.com>; Natasha Belanger <nbelanger@dartaero.com>;

Cc: Jason Leroux <jleroux@dartaero.com>; Eric Berniquez <eberniquez@dartaero.com>; John Chuprun <jchuprun@dartaero.com>;

Alors:

D139-1046-111 – stk

D130-1046-211 – stk

D130-1046-115 – D5563-1 –faut commander, D5600-1 a l'inspection,

D130-1046-213 - LN29679AM6 – en commande, D5577-1 a OS

D5577-1, D5563-1 – enleve

D130-1046-213?-115? Split w/o

From: Sonia Quirion <squirion@dartaero.com>

Sent: Monday, December 17, 2018 11:45 AM

To: Linda Lacelle <llacelle@dartaero.com>; Natasha Belanger <nbelanger@dartaero.com>

Cc: Jason Leroux <jleroux@dartaero.com>

Subject: Re: SACS boysen

d130-1046-213

MISIING D5577-1 X3

From: Sonia Quirion

Sent: December 17, 2018 11:44:15 AM

To: Linda Lacelle; Natasha Belanger

Cc: Jason Leroux

Subject: Re: SACS boysen

MISSING d130-1046-115

D5600-1 D5563-1

From: Linda Lacelle

Sent: December 17, 2018 11:14:50 AM

To: Natasha Belanger; Sonia Quirion

Cc: Jason Leroux

Subject: RE: SACS boysen

PURRRFECT – PLS GET THEM TO SONIA TO FINISH HER KITS D130-1046-213

SONIA,

SVP FINI LES KIT POUR D130-1046-021 et laisse moi savoir les pieces manquante. Le client veut shipper auj'hui, moins les mrcx manquante

